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# The Determination of Ethylene-Propylene Copolymer-Grafted-Glycidyl Methacrylate by the Contact Angle Method

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The contact angles  $\theta$  of some liquids on ethylene-propylene copolymer-grafted-glycidyl methacrylate (EPM-g-GMA) were measured. The critical surface tensions  $r_c$  of EPM-g-GMA were evaluated by the Zisman Plot ( $\cos \theta$  versus  $r_L$ ), Young-Dupre-Good-Girifalco plot ( $1 + \cos \theta$  versus  $1/r_L^{0.5}$ ) and  $\log(1 + \cos \theta)$  versus  $\log(r_L)$  plot. The following results were obtained: the  $r_c$  values varied significantly with the estimation methods. The critical surface tension  $r_c$  decreased with the increase of the degree of grafting of EPM-g-GMA.

KEY WORDS EPM-g-GMA, Zisman plot, Young-Dupre-Good-Girifalco plot, critical surface tension.

## INTRODUCTION

Ethylene-propylene copolymer modification by grafting unsaturated polar groups onto the polymer backbone has been widely investigated.<sup>1–3</sup> The increased polarity which can be achieved in this way can improve some physicochemical properties of the modified polyolefin such as adhesion to other materials (e.g., metal or glass), and can promote better compatibility with other polymers. The surface properties are closely related to the surface tension  $r_s$ . The estimation of  $r_s$  of the polymer solid has generally been made by the contact angle  $\theta$  of organic liquids on polymer solids.<sup>4,5</sup> He found that the relationship between  $\cos \theta$  and the surface tension of liquid  $r_L$  gave rise a good straight line. He named the critical surface tension  $r_c$ , which was  $r_L$  at  $\cos \theta = 1$  by extrapolating the straight line. Good and Girifalco<sup>6</sup> parameter defined the interaction  $\Phi_G$  using the work of adhesion  $W_a$  and the work of cohesion  $W_c$ :

$$\Phi_G = W_a / (W_{c1} W_{c2})^{0.5} \quad (1)$$

They presented the following equation:

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$$W_a = 2\Phi_G(r_s r_L)^{0.5} \quad (2)$$

using Equation (2) and Young-Dupre's equation

$$W_a = r_L(1 + \cos \theta) \quad (3)$$

the equation of Young-Dupre-Good-Girifalco was expressed as:

$$1 + \cos \theta = 2\Phi_G(r_s/r_L)^{0.5} \quad (4)$$

In the present paper, the contact angles  $\theta$  of EPM-g-GMA were measured. The critical surface tensions  $r_c$  of EPM-g-GMA were estimated by the Zisman plot ( $\cos \theta$  versus  $r_L$ ), the Young-Dupre-Good-Girifalco plot ( $1 + \cos \theta$  versus  $1/r_L^{0.5}$ ) and the  $\log(1 + \cos \theta)$  versus  $\log(r_L)$  plot.

## THEORETICAL BACKGROUND

### Young-Dupre-Good-Girifalco Plot

The  $1 + \cos \theta$  versus  $1/r_L^{0.5}$  plot obtained by the contact angles  $\theta$  of homogeneous liquids on a polymer solid gives rise to a good straight line with the experimental data. However, in many cases the straight line greatly deviated from the origin with the polarity of the liquids.<sup>7</sup> In such cases, the straight line can be expressed as:

$$1 + \cos \theta = \lambda r_L^{-0.5} + \varphi \quad (5)$$

where  $\lambda$  and  $\varphi$  are the slope and the intercept of  $1 + \cos \theta$  at  $1/r_L^{0.5} = 0$  in the  $1 + \cos \theta$  versus  $1/r_L^{0.5}$  plot, respectively. These parameters are constant with homogeneous liquids. The critical surface tension  $r_c$  is defined as the value of  $r_L$  at  $\theta \rightarrow 0$ . The relationship between  $\lambda$  and  $\varphi$  is expressed in the following equation by use of  $r_c$ :

$$\lambda = (2 - \varphi)r_c^{0.5} \quad (6)$$

$$\lambda < 0 \quad \varphi < 2 \quad \text{for } d \cos \theta / dr_L < 0$$

Using Equation (5), Young-Dupre's Equation (3) and Good-Girifalco's Equation (2), and neglecting the spreading pressure  $\pi_s$ , the Good-Girifalco interaction parameter  $\Phi_G$  is expressed as:

$$\Phi_G = (1/2r_s^{0.5})[(2 - \varphi)r_c^{0.5} + \varphi r_L^{0.5}] \quad (7)$$

where  $r_s$  is the surface tension of solid. The parameter  $\Phi_G^0$ , defined as  $\Phi_G$  at  $\theta \rightarrow 0$ , is expressed as follows:

TABLE I  
Characterization of the investigated copolymer

Code	Composition of the reaction mixture (EPM/GMA/DCP by wt)	Grafting degree of GMA (%wt)
A	100/1/0.1	0.26
B	100/2/0.1	0.33
C	100/3/0.1	0.54

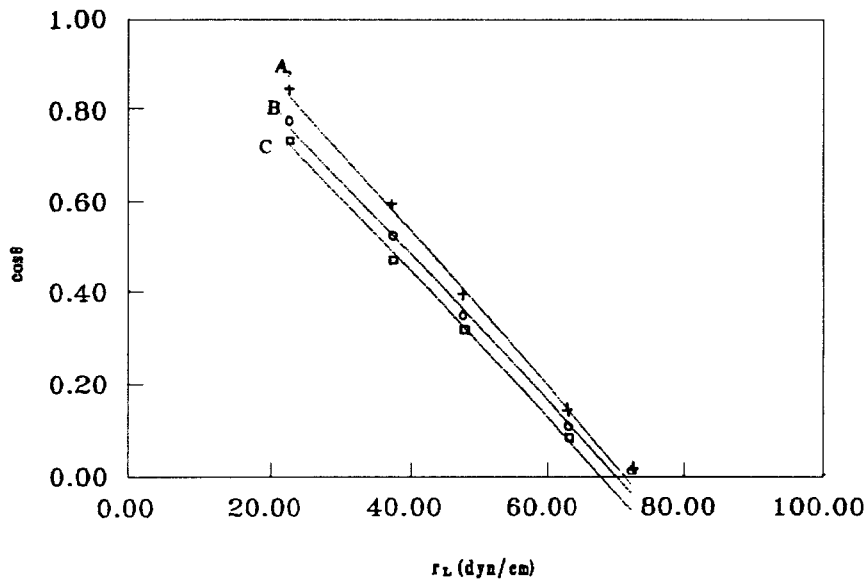


FIGURE 1 Zisman plots for A, B, and C.

$$\Phi_G^0 = (r_c/r_s)^{1/2} \quad (8)$$

#### The $\log(1 + \cos \theta)$ versus $\log(r_L)$ Plot

As the interaction between liquid and solid is approximated by use of the geometric mean law,  $\Phi_0$  is defined as the indication of polarity in  $\Phi_G$ . Furthermore, we also took account of an adjustable parameter ( $X_{LS}$ ) within  $\Phi_G$  as a departure from the interaction estimated by the geometric law.<sup>7</sup> Thus  $\Phi_G$  is expressed as:

$$\Phi_G = (X_L^d X_s^d)^{0.5} + (X_L^p X_s^p)^{0.5} + X_{LS} = \Phi_0 + X_{LS} \quad (9)$$

where  $X_j^d$  and  $X_j^p$  are the dispersion and the polarity of the  $j$  component.

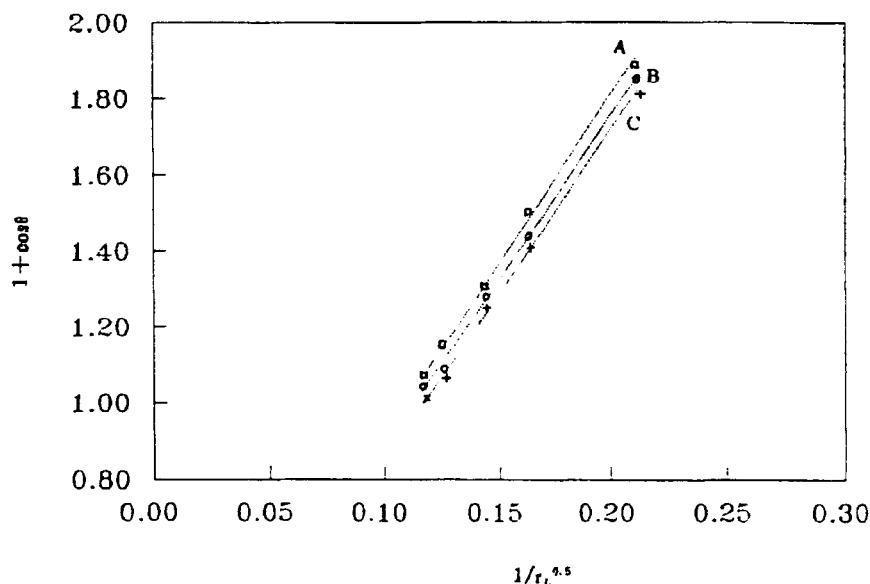


FIGURE 2 Young-Dupre-Good-Girifalco plots for A, B, and C.

Wu<sup>8</sup> reported that the polarity  $X_j^p$  was estimated with the solubility parameter  $\delta$  and the polarity component of solubility parameter  $\delta^p$  by the following equation:

$$X_j^p = (\delta^p/\delta)^2 \quad (10)$$

Also, the parameter  $a$ , determined with the polarity and  $X_{LS}$ , is introduced into  $\Phi_G$  as follows:

$$\Phi_G = \Phi_0(r_L/r_s)^a$$

$$\alpha = \left[ \log \left( \frac{\Phi_0 + X_{LS}}{\Phi_0} \right) \right] / \log(r_L/r_s) \quad (11)$$

$$a < 0.5 \quad \text{for } d \cos \theta / dr_L < 0$$

The  $\Phi_0$  is equal to the bonding efficiency parameter of Kaelble and Uy.<sup>9</sup> Therefore,  $\Phi_G^0$  is expressed by:

$$\Phi_G^0 = [(X_c^d X_s^d)^{0.5} + (X_c^p X_s^p)^{0.5}] (r_c/r_s)^a \quad (12)$$

where  $X_c^d$  is the ratio of  $r_c$  obtained with  $D$  liquids and  $r_c$  obtained with  $P$  or  $H$  liquids.<sup>7</sup> The surface tension  $r_s$  is obtained from Equations (8) and (12) as follows:

$$r_s = r_c [(X_c^d X_s^d)^{0.5} + (X_c^p X_s^p)^{0.5}]^{2(2a-1)} \quad (13)$$

Also, the reversible work of adhesion  $W_a$  is expressed by:

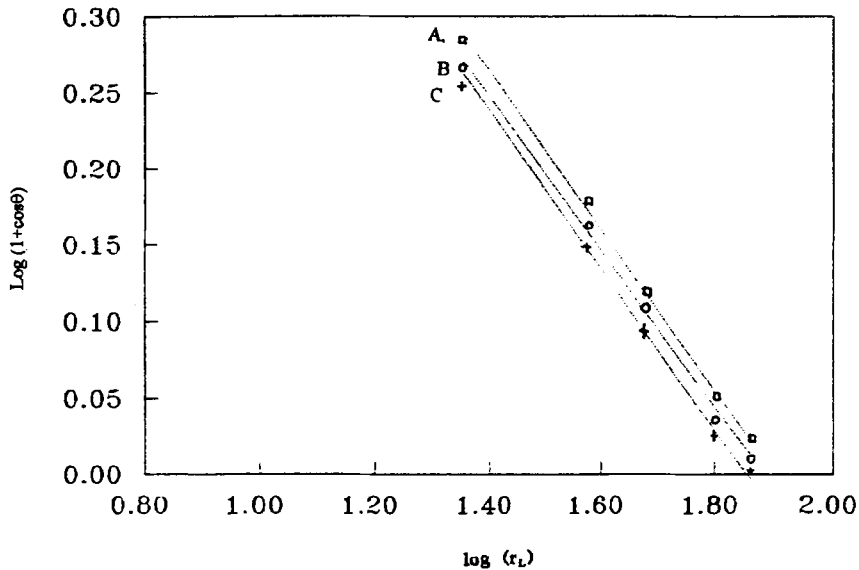


FIGURE 3  $\text{Log}(1 + \cos \theta)$  versus  $\text{log}(r_L)$  plots for A, B, and C.

$$W_a = 2\Phi_0(r_s^{0.5-a}r_L^{0.5+a}) \quad (14)$$

Consequently, the combination of Equation (14) and Young-Dupre's Equation (3) leads to:

$$\text{log}(1 + \cos \theta) = -\Psi \text{log}(r_L) + \text{log}(2\Phi_0 r_s^{0.5-a}) \quad (15)$$

Using Equation (15), the parameter  $a$  is determined with the slope  $\Psi = (0.5 - a)$  in the plot of  $\text{log}(1 + \cos \theta)$  versus  $\text{log}(r_L)$  and  $r_c$  is obtained from the value of  $r_L$  at  $\text{log}(1 + \cos \theta) = \text{log } 2$  by extrapolating the straight line.

## EXPERIMENTAL

### Materials

The preparation of EPM-g-GMA have been reported.<sup>10</sup> The degree of grafting was calculated by using chemical titration method. A copolymer sample (2 g) was added to 100 ml xylene. After copolymer was dissolved completely, 2 ml of concentrated hydrochloric acid was added. After 15 min of stirring at room temperature, neutral ethanol (40 ml, containing cresol red indicator) was added and the mixture was titrated with 0.05 N methanolic sodium hydroxide solution to the first violet colour of the end-point. The grafting degree of the samples are shown in Table I.

TABLE II

The critical surface tension  $r_c$  of EPM-g-GMA and the constant determined from various plots

Constant	A	B	C
$r_c$ : critical surface			
tension by zisman	12.960	8.031	5.715
plot $\cos\theta$ versus $r_L$			
$r_c$ : critical surface			
tension by $(1 + \cos\theta)$	20.348	19.120	18.450
versus $1/r_L^{0.5}$ plot			
$r_c$ : critical surface			
tension by $\log(1 + \cos\theta)$	1.332	1.296	1.283
versus $\log(r_L)$ plot			
$\varphi$ : intercept of $(1 + \cos\theta)$			
axis in the plot	0.038	0.0332	-0.008
of $(1 + \cos\theta)$ versus $1/r_L^{0.5}$			
$(-\Psi) = -(0.5 - a)$ :			
slope $(-\Psi)$ in the plot	-0.511	-0.526	-0.526
of $\log(1 + \cos\theta)$ versus $\log(r_L)$			

### Contact Angle Measurements

The contact angle of EPM-g-GMA films with various liquids were measured in our laboratory. The 1.5 mm diameter drops of liquids were prepared with a microsyringe and they were dropped on the surface of EPM-g-GMA films at 20°C.

### RESULTS AND DISCUSSION

The concept of critical surface tension was first proposed by Fox and Zisman.<sup>11</sup> An empirical linear relation was found between  $\cos\theta$  and  $r_L$  for a series of testing liquids

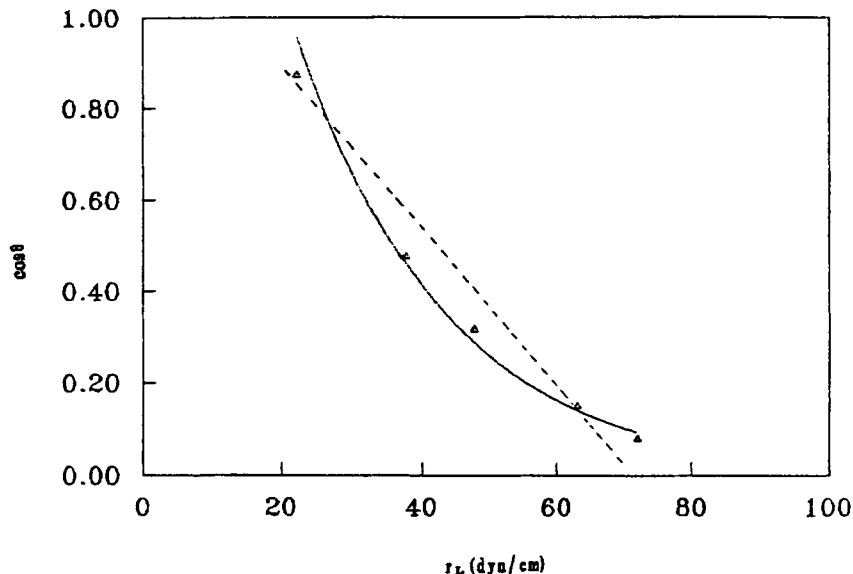


FIGURE 4 Theoretical curves of  $\cos \theta$  versus  $r_L$  for sample A on the equation  $\cos \theta = (2 - \phi)(r_c/r_L)^{0.5} + (\phi - 1)$ .

on a given solid. When homologous liquids are used as the testing liquids, a straight line is often obtained. The intercept of the line at  $\cos \theta = 1$  is the critical surface tension  $r_c$ . The Zisman plots for EPM-g-GMA with the organic liquids are shown in Figure 1, it is seen that the critical surface tension  $r_c$  decreased with the increase of grafting degree of EPM-g-GMA from 0.26% to 0.54%.

The relationships between  $1 + \cos \theta$  and  $1/r_L^{0.5}$  are shown in Figure 2. The  $r_c$  values of EPM-g-GMA evaluated with the  $1 + \cos \theta$  versus  $1/r_L^{0.5}$  plot also have various values with varying liquids used. The magnitude of  $r_c$  also increases in the order:  $A > B > C$ .

The  $\log(1 + \cos \theta)$  versus  $\log r_L$  plots are shown in Figure 3. The order of magnitude of  $r_c$  evaluated with this plot is similar to those on the other plots.

The  $r_c$  values of EPM-g-GMA films obtained by all the plots, the intercept  $\phi$  of  $1 + \cos \theta$  at  $1/r_L^{0.5} = 0$  in the  $1 + \cos \theta$  versus  $1/r_L^{0.5}$  plot and slope  $-\Psi$  on the  $\log(1 + \cos \theta)$  versus  $\log(r_L)$  plot are shown in Table II. The values estimated by  $\log(1 + \cos \theta)$  versus  $\log(r_L)$  plot are smaller than those estimated by other plots.  $\phi$  decreases with increasing GMA content in EPM-g-GMA. The slope  $-\Psi$  decreases with increasing GMA content in EPM-g-GMA.

In this study, the Zisman critical surface tension  $r_c$  of EPM-g-GMA are discussed by use of the intercept  $\phi$  of  $1 + \cos \theta$  at  $1/r_L^{0.5} = 0$  in the  $(1 + \cos \theta)$  versus  $1/r_L^{0.5}$  plot and the slope  $-\Psi$  in the  $\log(1 + \cos \theta)$  versus  $\log(r_L)$  plot. The relationship between  $\cos \theta$  and  $r_L$  can be defined with the  $\phi$  and by the following equations: from Equation (7) and Equation (4):

$$\cos \theta = (2 - \phi)(r_c/r_L)^{0.5} + (\phi - 1) \quad (16)$$

From Equation (11) and Equation (4)



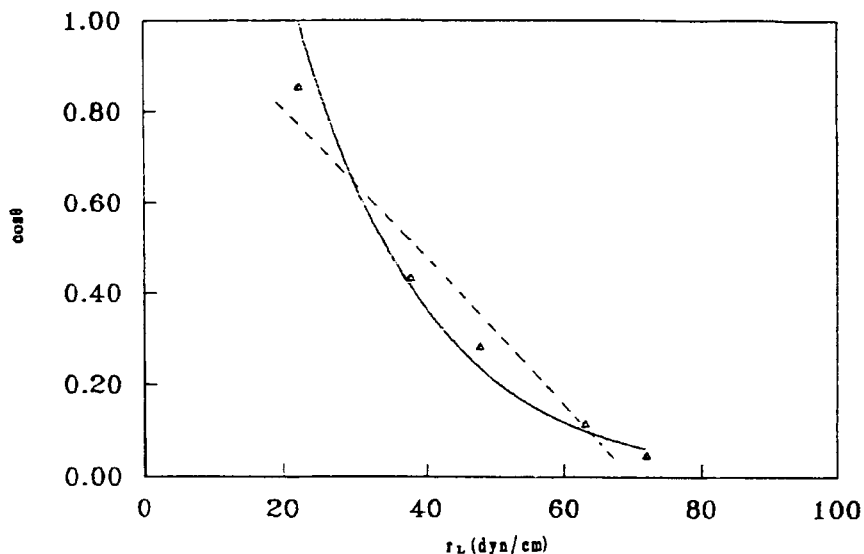


FIGURE 5 Theoretical curves of  $\cos \theta$  versus  $r_L$  for sample B on the equation  $\cos \theta = (2 - \varphi)(r_c/r_L)^{0.5} + (\varphi - 1)$ .

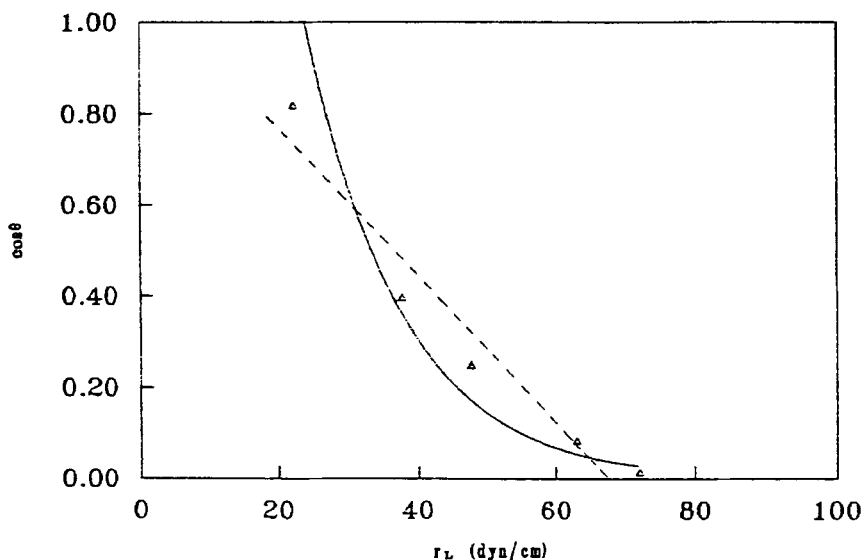


FIGURE 6 Theoretical curves of  $\cos \theta$  versus  $r_L$  for sample C on the equation  $\cos \theta = (2 - \varphi)(r_c/r_L)^{0.5} + (\varphi - 1)$ .

$$\cos \theta = 2\Phi_G(r_s/r_L)^{\psi-1} \quad (17)$$

Therefore, the relationship between  $\cos \theta$  and  $r_L$  obtained using Equation (16) (for  $\varphi < 2$ ) illustrates a downwardly convex curve. The  $r_c$  values estimated by the Zisman plot and Equation (16) are provided as  $r_c^E$  and  $r_c^T$ , respectively. The relation on the

Zisman plot and the  $r_c$  in this study is discussed with Equation (16). The relationship between  $\cos \theta$  and  $r_L$  for EPM-g-GMA with different GMA content, evaluated with the  $\varphi$  and  $r_c$  in Table II, is expressed with Equation (16) as follows:

$$\text{for A } \cos \theta = 8.848r_L^{-0.5} - 0.9616$$

$$\text{for B } \cos \theta = 8.601r_L^{-0.5} - 0.9671$$

$$\text{for C } \cos \theta = 8.625r_L^{-0.5} - 1.0081$$

Both the relationship between  $\cos \theta$  and  $r_L$  obtained from Equation (16) and the straight line on the Zisman plots are shown in Figures 4–6. It is seen that  $r_c^E$  for the testing liquids is nearly equal to  $r_c^T$ . The relationship between  $\cos \theta$  and  $r_L$  (experimental data) is approximately fitted with the theoretical curve calculated by Equation (16).

## CONCLUSION

The contact angles of organic liquids on EPM-g-GMA films were measured. The  $r_c$  values of EPM-g-GMA films obtained with the  $\log(1 + \cos \theta)$  versus  $\log(r_L)$  plot were smaller than those obtained with either the Zisman plot ( $\cos \theta$  versus  $r_L$ ) or the  $1 + \cos \theta$  versus  $\cdot/r_L^{0.5}$  plot. It was found that the increase of grafting degree resulted in the increase of the  $r_c$  values.

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